



A NATURAL WAY FREE FROM BIOCIDES

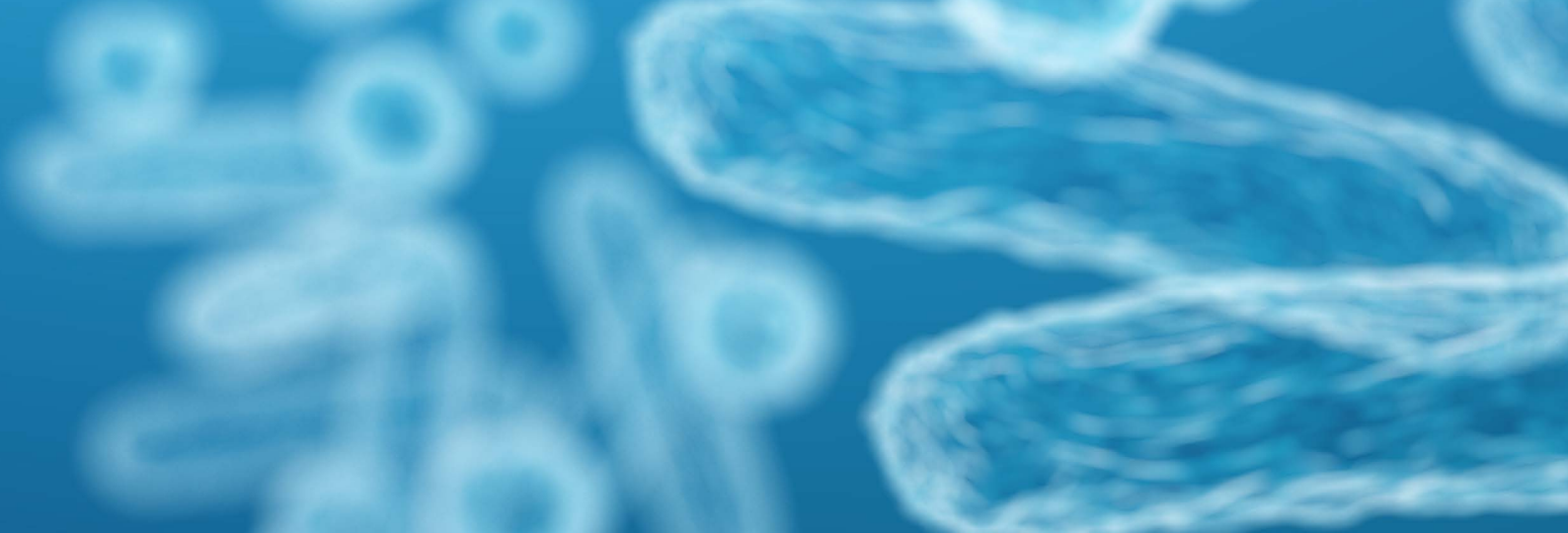
MASTER & COMPOUND

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*free to touch, to live, to share*

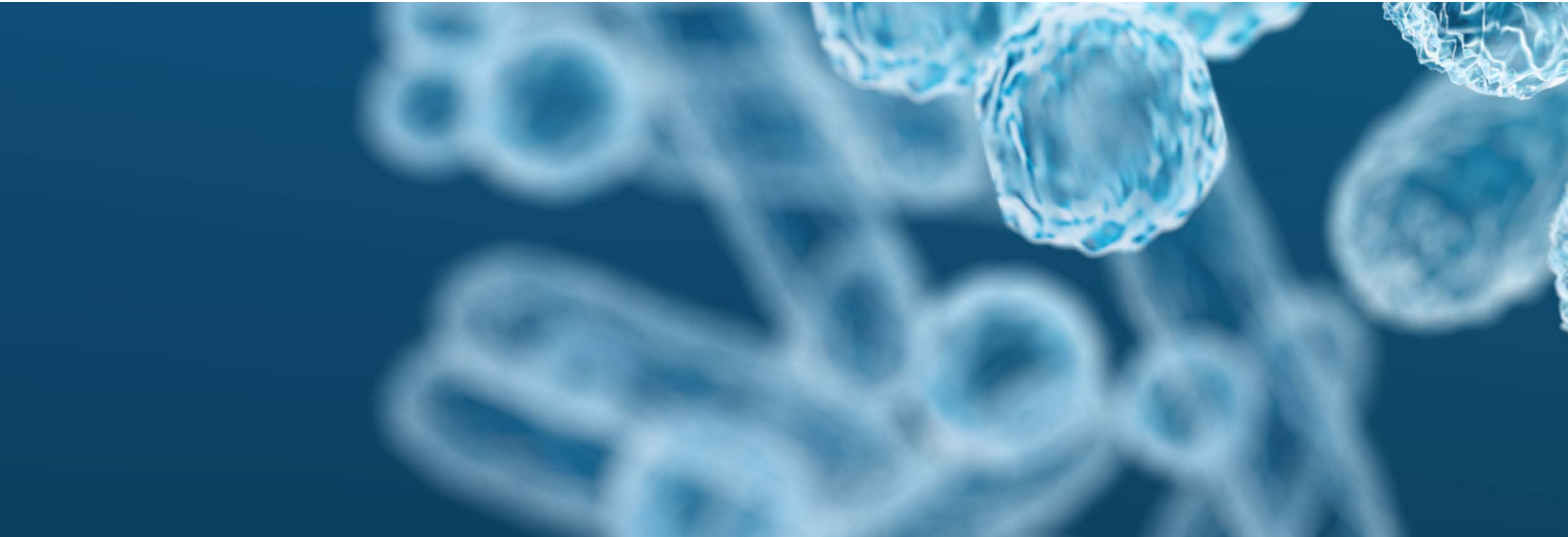


bifree.tech



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*bifree* is an innovative technology applied to plastic materials that allows to obtain new smart materials able to guarantee **permanent protection** against bacterial contamination and proliferation.



A microscopic view of various bacteria, including rod-shaped and spherical ones, some with flagella, set against a blue background.

NO  
BACTERICIDES

SANITIZING  
EFFECT

EASIER TO CLEAN  
AND SANYTIZE





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## Why *bifree*

Today hygiene is a primary good. In the era of the sharing economy we are used to sharing objects, resources and spaces: it is increasingly necessary to handle safe objects avoiding bacterial contamination. *bifree* protects your plastic products and also preserves aesthetics by minimizing the presence of stains and odors due to the presence of bacteria.



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## Natural and safety

*bifree* does not use bactericides. The bioprotection mechanism is inspired by nature. For this reason the technology is safe, sustainable for the environment and is capable to guarantee high effectiveness against bacterial contamination without being subject to the BPR classification of biocides\*.

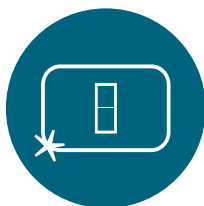
\*Certification conducted by Intertek HERS La. 2019-biocidal product regulation study.



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## Areas

*bifree* has many applications: switches and light plates, car dashboards, seats, kitchen utensils, water bottles, mobile phone covers, hospital accessories, medical devices, water tanks and filters, pipes, safety masks, textiles, TNT, floors.



HOME



DEVICES



TEXTILES





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## Food contact

\*Test conducted by EPTA NORD Food Analysis Consulting - Accredia certification

*bifree* applied to polymers is a non-toxic technology, and meets the safety requirements for direct food contact. In accordance with EU Regulation 10/2011 MOCA TEST\*, the *bifree Smart Materials* (if produced with certified polymeric bases for food) are suitable for food packaging applications.



FOOD PACK

*Plus*



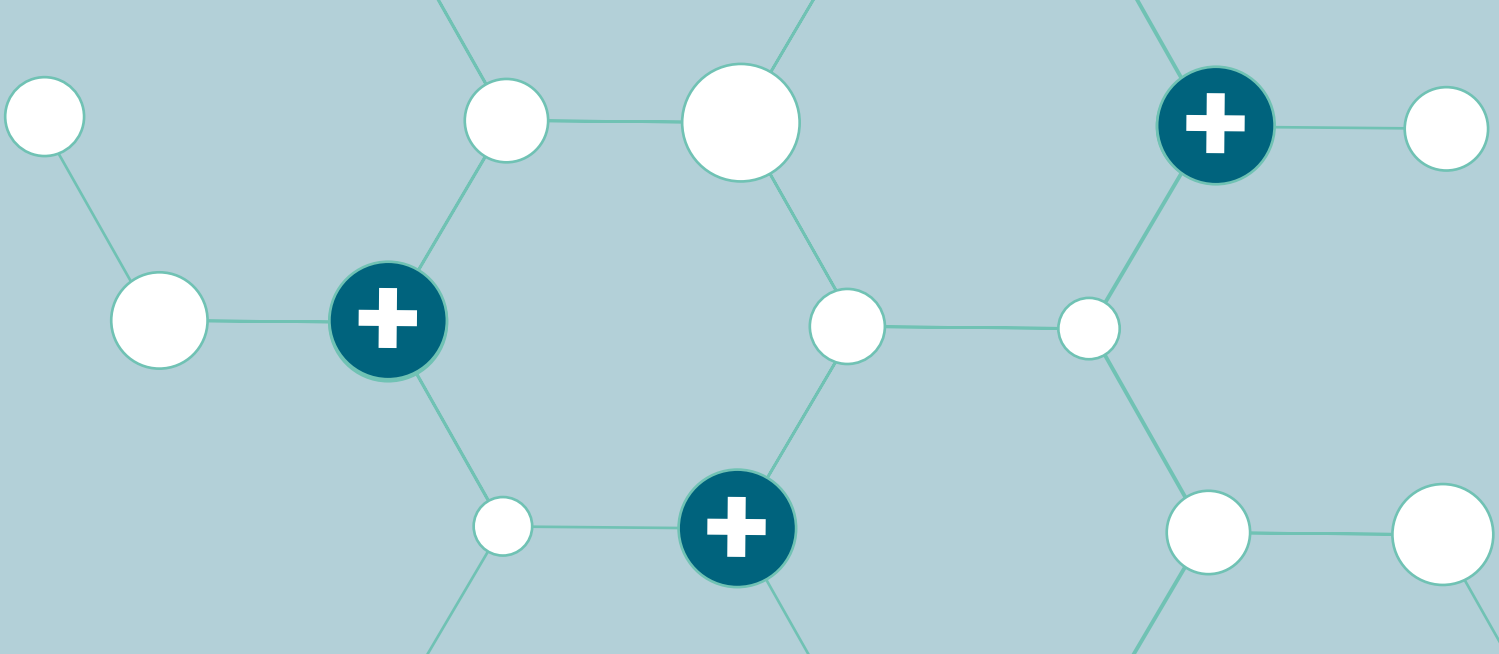
**1.** It helps the sanifcation procedure of the surfaces

**2.** The sanitizing effect makes us free from bacteria

**3.** Bactericides free

**4.** BPR labeling free on the final products





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## How does it work

*bifree* is a microtechnology which, due to a particular encapsulation - fixation process of electric charges, acts on the polymer by modifying its electric potential. The protection permanent effect is over time and ensures zero releases into the environment. The resulting physical effect gives the material a natural resistance to aggression and bacterial proliferation on surfaces. The effectiveness of *bifree* bioactive technology has been certified and tested for a long time by tests conducted by certified independent laboratories\*.

The reference test available for measuring the self-sanitizing effectiveness is the ISO 22196:2011 standard. *bifree* is able to reach 99.9% effectiveness even if generally a material that reach a value  $\geq 90\%$  is already to be considered bioactive.

\* Tests conducted at 3A Laboratories, Accredia Certification



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*bifree* is...

**SMART** wide range of applications, no BPR labeling.

**SUSTAINABLE** non-toxic, recyclable, in accordance with the circular economy.

**COMPLIANT** to UE Regulations.



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## Applications

*bifree technology* is used on various polymers: PE - PP - PA - SAN - PVC - styrene and acrylic resins, acrylic paints too, and it is suitable for all processing, injection molding, rotational molding, blow molding, plastic drawing, thermoforming, filming.

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## Products

*bifree Master* used at 3% w/w with resins;  
*bifree Compound* ready to use.



# Material testing

Test ISO 22196-2011 Antibacterial activity*	Staphylococcus Aureus Gram +	Escherichia Coli Gram -
PE + <i>bifree Master</i> 3,0%	99,9%	99,9%
PVC + <i>bifree Master</i> 3,5%	92,4%	99,6%
PP + <i>bifree Master</i> 3,0%	99,5%	99,99%
SAN + <i>bifree Master</i> 3,0%	99,92%	99,98%
PA/FIBERGLASS + <i>bifree Master</i> 3,0%	99,5%	99,97%
Acrylic paint + <i>bifree Tech</i>	99,987%	99,999%
Algae growth inhibition test growth reduction after 120h incubation	Pseudokirchneriella subcapitata	
PE + <i>bifree Master</i> 3,0% - compound vessel	58,2%	

\*Test to prove the antibacterial efficacy, not directly declarable on the label as a claim, considering that the *bifree* is not classified BPR.

# Aging test

Test ISO 22196-2011 Antibacterial activity*	Staphylococcus Aureus Gram +	Escherichia Coli Gram -
<i>bifree PE Compound</i>	99.9%	99.9%
<i>bifree PE Compound</i> after aging test, 2500 h ISO 4892-2-B1 Xenon lamp corresponding to 5 years environmental aging	99.9%	99.9%

\*Test to prove the effectiveness in maintaining 99.9% antibacterial activity after the aging test.

# Benefits



Standard  
technology with  
bactericides

Bactericide (BPR) free Certification  
carried out by Intertek Lab, Analysis 11 March 2019



Labeling - absence of declarations  
on the label of the final product



Ag+ / slow-release dangerous  
organic substances absence



Compliance with MOCA TEST  
food contact regulation (EU) 10/2011



Compliance with ISO 14001



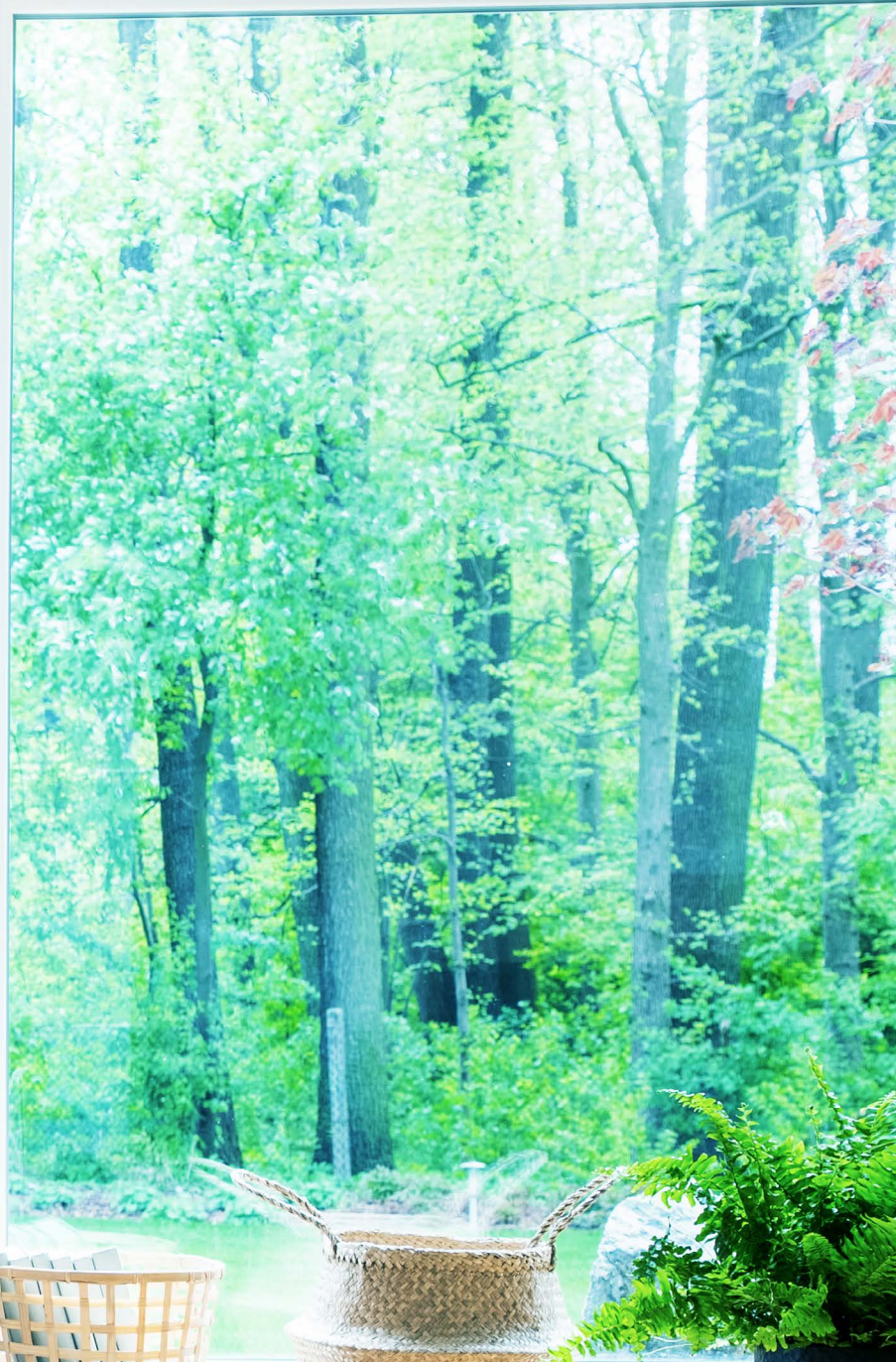
Permanent self-sanitizing effect



Eco-friendly materials









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## Contacts

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